

NOTICE TO BIDDERS

The Roscommon County Road Commission will receive sealed bids until 2:00 p.m. Wednesday, October 30th, 2019, (Bids will be opened at 2:00 p.m. for tabulation and review. Bid results and staff recommendations will be presented to the board at their regular meeting November 14th, 2019 beginning 7:00 p.m.) at their Prudenville office located at 820 E. West Branch Road (M-55), Prudenville, MI 48651, for Grader Blades:

Grader Blades

The Roscommon County Road Commission reserve the right to reject any or all bids, to waive irregularities in any bid, to waive details in the specifications, and to accept the bid deemed to be in the best interest of Roscommon County. *Bids may be extended for an additional years with mutual agreement.*

Submit bids in a sealed envelope that is clearly marked with the words “**Grader Blades**” in the lower left corner.

Specifications and bid forms may be obtained by contacting the Roscommon County Road Commission at the above address or by calling 989-366-0333.

ROSCOMMON COUNTY BOARD OF
ROAD COMMISSIONERS

Jim Porath, Chair
Fred Chidester, Vice-Chair
Brian Vaughn, Member
John Earley, Member
Justin Wykoff, Member

ROSCOMMON COUNTY ROAD COMMISSION
SPECIFICATIONS
FOR
HI-CARBON GRADER BLADES

The Roscommon County Road Commission is accepting sealed bids for their seasonal supply of grader blades quantity (800). These blades need to be a curved double bevel Hi-Carbon blade. Bidders must supply specifications and literature with each blade bid. Delivery of blades need to be sometime in November/December of 2019.

Blade Dimensions: Minimum specification: ¾" X 8" X 6"
**Will consider other sizes. **

Blade Length: Length shall not be exceeded and must not be shorter than 1/8" specified in order to fit to moldboard length in various combinations. Ends shall be cleanly cut.

Blade Punching: All blades shall be furnished with appropriate bolt holes punched or drilled as required per SAE specification No. J740.

Blade Marking: Each blade shall have a legible identifying mark indicating a special hardened type blade.

Camber Tolerance: The actual (edge straightness) shall be measured at the mid-point from a straight line extending from one end of the edge to the other. Maximum camber shall not exceed 1/8" for all lengths 0 feet through 6 feet.

Warranty: This blade is to be unconditionally guaranteed against breakage under normal operating conditions. Warranty does not include hardware or labor for removal and installation

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